



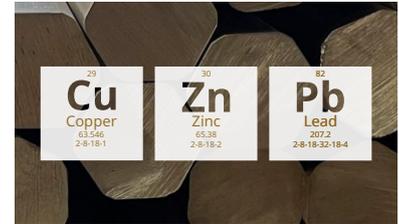
Adinath
Create, Enhance & Sustain

CuZn38Pb1:FORGING BRASS

Specification Sheet

DESCRIPTION

CuZn38Pb1 contains similar Copper content as CuZn38Pb2, but with lesser amount of Lead. This alloy is suitable for hot working and has good machinability. It is primarily used in the manufacturing of machined tubular parts.



CHEMICAL COMPOSITION

Element	Cu	Al	Fe	Ni	Zn	Pb	Sn	Oi
Min (%)	60.00	-	-	-	Balance	0.80	-	-
Max (%)	61.00	0.05	0.20	0.30		1.60	0.20	0.20

Note: Ni includes Co; Cu+ named elements >= 99.5%; Unless otherwise noted, single values represent maximums.

SHAPE



SOLID ROUND BARS
Size Range :
Dia 10 mm up to 120 mm.



SOLID HEX BARS
Size Range :
A/F 10 mm up to 100 mm.



SOLID SQUARE BARS
Size Range :
A/F 10 mm up to 90 mm.



SOLID RECTANGLE BARS
Size Range :
A/F 10 x 12 mm up to 100 x 45 mm.



HOLLOW BARS
Outer Diameter : In Round, Hex & Square.
Size Range : 30 mm up to 120 mm.
Inner Diameter : Round
Size Range : 20 mm up to 80 mm.



PROFILES & SECTIONS
As per Customers' Drawing.



BAR LENGTH
Length : Up to 4 Meters
Delivery Condition : As Extruded or Cold Drawn.



Straight Knurling & Cross Knurling will be available upon shape & size Feasibility of Brass Rod

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MECHANICAL PROPERTIES

Round (Dia)				
Range (mm)	UTS Min (N/MM ²)	PS Min (N/MM ²)	Elongation Min (%)	Hardness (HRB)
Over 2 to 40 Inclusive	410	230	12	-
Hex (A/F)				
Range (mm)	UTS Min (N/MM ²)	PS Min (N/MM ²)	Elongation Min (%)	Hardness (HRB)
Over 2 to 35 Inclusive	410	230	12	-
Square (A/F)				
Range (mm)	UTS Min (N/MM ²)	PS Min (N/MM ²)	Elongation Min (%)	Hardness (HRB)
Over 2 to 35 Inclusive	410	230	12	-

PACKING



-  PVC Pipe Packing for Small Diameter Rods.
-  Hessian Cloth Packing.
-  Wooden Box Packing as per Customer requirements.

FABRICATION PROPERTIES

Soldering	Brazing	Machinability Rating
Excellent	Fair	85

TYPICAL USES

Product Category	Product
Consumer	Key Blanks.
Industrial	Condenser Tube, Condenser Tube Plates, Engraving Plates, Heat Exchanger Baffles, Heat Exchanger Plates, Support Sheets.
Builders	Builders Hardware, Butts, Hinges.

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VALUE ADDED SERVICES

AEPL manufactures and supplies Copper Alloys Extruded Bars to Domestic as well as International Markets. Our customer base has a key advantage since our Foundries, Laboratories, Extrusion Mill, Shell Mouldings and CNC Machine shop are all located on a single site, which eliminates waste and allows excellent quality control at each stage. Our ability to reclaim swarf and machined chips allows us to offer competitive pricing for the parts that we either extrude or cast.

Casting Range



 25 Grams to 10 Kgs

Forging Sizes



 50 Grams to 6 Kgs

Machining Sizes



 1 mm to 200 mm

CONNECT WITH US Adinath Extrusion Pvt. Ltd.

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